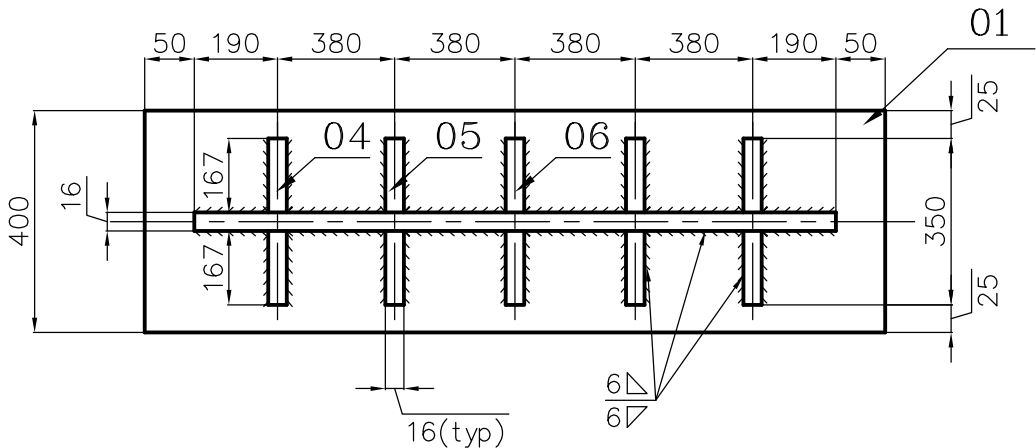
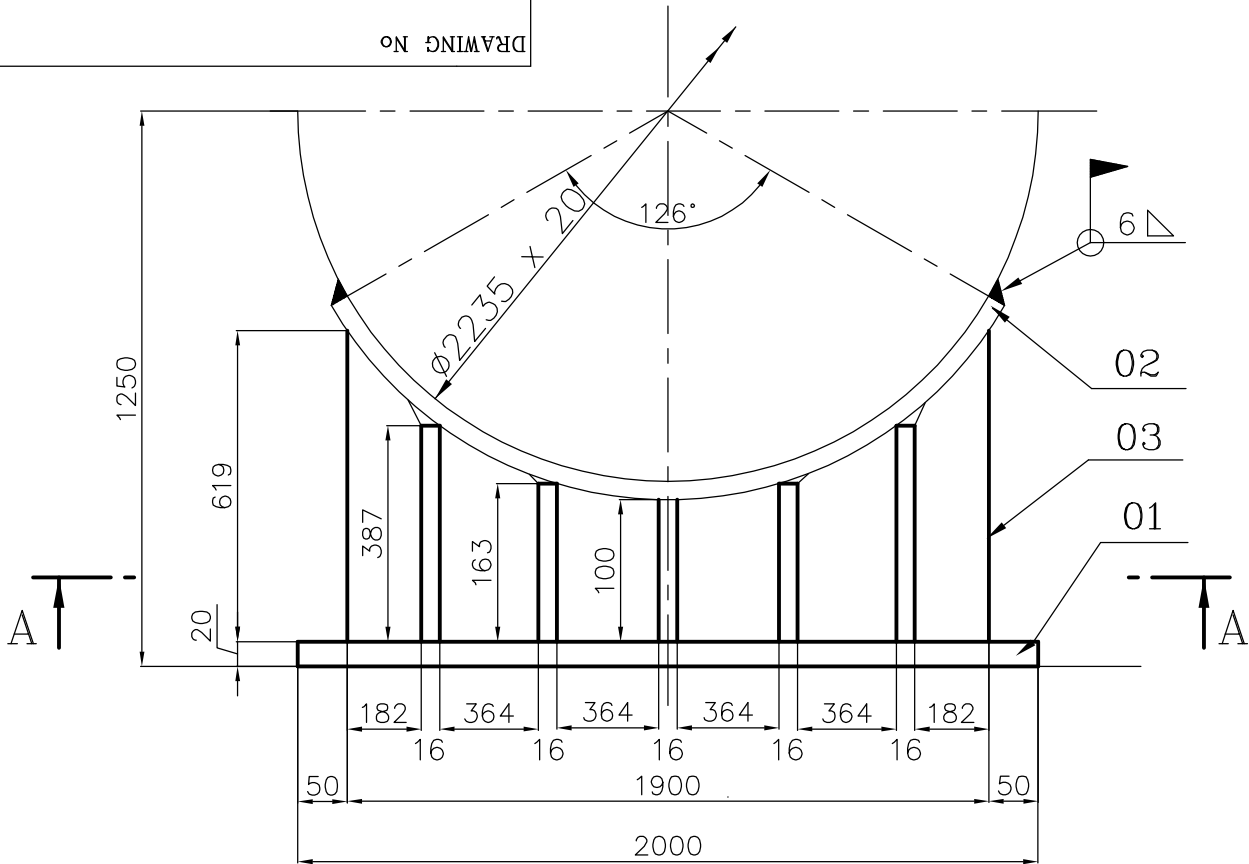


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3-80-468-25243

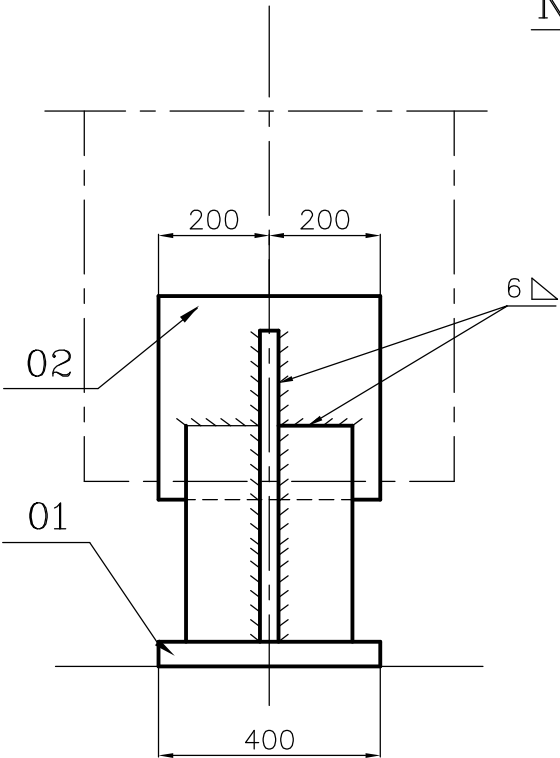
DRAWING No



SECTION – AA

NOTES: –

- 01. ALL WELDS ARE 6 FILLET
- 02. OTHER NOTES REFER MAIN ISOMETRIC DRAWING



|          |                                    |                |          |                 |   |          |     |
|----------|------------------------------------|----------------|----------|-----------------|---|----------|-----|
| 06       | STIFFNER PLATE-3<br>16 x 167 x 100 | 3-80-468-25243 | ITEM NO. | 15 011 026 0000 | A | 2        | 100 |
|          |                                    |                | VAR NO.  | IS 2062 Fe 410A |   |          | 2   |
| 05       | STIFFNER PLATE-2<br>16 x 167 x 163 | 3-80-468-25243 | ITEM NO. | 15 011 026 0000 | C | 3        | 420 |
|          |                                    |                | VAR NO.  | IS 2062 Fe 410A |   |          | 4   |
| 04       | STIFFNER PLATE-1<br>16 x 167 x 387 | 3-80-468-25243 | ITEM NO. | 15 011 026 0000 | C | 8        | 120 |
|          |                                    |                | VAR NO.  | IS 2062 Fe 410A |   |          | 4   |
| 03       | MIDDLE PLATE<br>16 x 619 x 1900    | 3-80-468-25243 | ITEM NO. | 15 011 026 0000 | C | 60       | 940 |
|          |                                    |                | VAR NO.  | IS 2062 Fe 410A |   |          | 1   |
| 02       | PAD PLATE<br>12x 400 x 2470        | 3-80-468-25243 | ITEM NO. | 15 011 132 0000 | C | 93       | 100 |
|          |                                    |                | VAR NO.  | IS 2062 Fe 410A |   |          | 1   |
| 01       | BOTTOM PLATE<br>20x 400 x 2000     | 3-80-468-25243 | ITEM NO. | 15 011 150 0000 | C | 125      | 600 |
|          |                                    |                | VAR NO.  | IS 2062 Fe 410A |   |          | 1   |
| ITEM NO. | DESCRIPTION                        | DRAWING NO.    | ITEM NO. | MATERIAL CODE   | A | UNIT WT. |     |
|          |                                    |                | VAR NO.  | MATERIAL SPEC.  | C | QTY.     |     |

TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,  
PIPING CENTRE,  
CHENNAI 600 017

|      |               |      |          |                |
|------|---------------|------|----------|----------------|
| DRN  | NAME          | SIGN | DATE     | NO OF<br>ITEMS |
| CHD  | R.MUTHU       |      | 11.03.08 |                |
| APPD | C.KUMAR       |      | 12.01.09 |                |
|      | C.KARUNAKARAN |      | 12.01.09 |                |

|                                 |      |                     |       |                         |  |              |                      |                               |             |
|---------------------------------|------|---------------------|-------|-------------------------|--|--------------|----------------------|-------------------------------|-------------|
| REV<br>01                       | DATE | ALTERED<br>APPROVED | DEPT. | GRADE OF<br>UN TOL. DIM |  | SCALE<br>NTS | WEIGHT (Kg).         | REF TO ASSY / OLD DRG         | ITEM<br>No. |
| ZONE                            |      |                     | CODE  | C/M/F                   |  |              | 330.000              |                               |             |
| TITLE<br>SADDLE SUPPORT NB 2200 |      |                     |       |                         |  |              | CARD<br>CODE<br>U 01 | DRAWING No.<br>3-80-468-25243 | REV<br>00   |